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D412-758-015
Job Sheet 204374



Part No: D412-758-015

Job Qty: 2 pcs

Part Name: GPS Receiver Gimbal Mount



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/9/19

Job Tracking No:

Due Date: 12/27/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEET 24 IPP rev:A 10.06.21 new issue DD verified by:EC IPP REV:B 12.10.24 ECN 12-669
DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	12/27/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		Oscar
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Container No: S243041



Part: D412-758-015

Job No: 204374

Serial No/Batch: S243041

Revision: D

Inspector:

Exp Date:

Instructions: TC STC SH03-14 Issue 3, FAA STC SR020941

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CANADA
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115 QC 4	2 pcs	12/27/19	0.00 0.00	Packaging 1 - 31					
				Packaging 1 - 32					
				Packaging 1 - 33					
				Packaging 1 - 34					
				Packaging 1 - 35					
				Packaging 1 - 36					
				QC 4 - 28					
				QC 4 - 58					
				QC 4 - 69	JRB				
				QC 4 - 9					
				QC 4 - 46					
				QC 4 - 68					
				QC 4 - 72					
				QC 4 - 74					
				QC 4 - 75					
				QC 4 - 78					
				120 Packaging 3-1 - Stock - B4B 2 pcs	12/27/19	0.00 0.00	Packaging 3 - 1 - B4B	JRB	
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
Packaging 3 - 5 - B4B									
Packaging 3 - 6 - B4B									
Packaging 3 - 7 - B4B									
Packaging 3 - 8 - B4B									
Packaging 3 - 9 - B4B									
Packaging 3 - 10 - B4B									
Packaging 3 - 11 - B4B									
Packaging 3 - 12 - B4B									
Packaging 3 - 13 - B4B									
Packaging 3 - 14 - B4B									
Packaging 3 - 15 - B4B									
Packaging 3 - 16 - B4B									
Packaging 3 - 17 - B4B									
Packaging 3 - 18 - B4B									
Packaging 3 - 19 - B4B									
Packaging 3 - 20 - B4B									
Packaging 3 - 21 - B4B									
Packaging 3 - 22 - B4B									
Packaging 3 - 23 - B4B									
Packaging 3 - 24 - B4B									
Packaging 3 - 25 - B4B									
Packaging 3 - 26 - B4B									
Packaging 3 - 27 - B4B									
Packaging 3 - 28 - B4B									
Packaging 3 - 29 - B4B									
Packaging 3 - 30 - B4B									
Packaging 3 - 31 - B4B									
Packaging 3 - 32 - B4B									
Packaging 3 - 33 - B4B									
Packaging 3 - 34 - B4B									
Packaging 3 - 35 - B4B									
Packaging 3 - 36 - B4B	DAS								
125 DC - 1 - B4B	2 pcs	12/27/19	0.00 0.00				DC - 1 - B4B	21	DEC 23 2019
							DC - 2 - B4B	9-55	
130 QC 21 - FG	2 pcs	12/27/19	0.00 0.00	QC 21 - FG - 21					
				QC 21 - FG - 70					
				QC 21 - SA - 53					
Part Op 110 - (Pick Kit)						DAS	DEC 23 2019		
Descriptions: 115 - (QC4- 100% inspect kits for completeness)						21			

120 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D412-758-015

Location:FG023

125 - (Document Control) Photocopy bluefile & type labels per PPP D412-758-015 CHG002

130 - (QC21- Final Inspection - Work Order Release)

(013625)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-10R10	Screw	8 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	S239089 ✓
AN525-10R9	Screw	6 Ea (3 ea) ✓	110-Packaging 1 - Pick Kit	F133990-17 ✓
D2464 cut 2x at 46mm	Neoprene Seal (\$Per Foot)	2.2000 ft (1.1 ea) ✓	110-Packaging 1 - Pick Kit	F121946 ✓
D3525-1	Placard	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S178312 ✓
D3531-041	Top Mounted Gps Bracket Assembly	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S238451 ✓
D3645-1	Washer	8 pcs (4 ea) ✓	110-Packaging 1 - Pick Kit	S093391 ✓
MS21042L06	Nut	8 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	S28606 ✓
MS21042L3	Nut	6 Ea (3 ea) ✓	110-Packaging 1 - Pick Kit	S28152 ✓
MS24693-S29	Screw	8 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	S134677 ✓
NAS1149D0363J	Washer	14 Ea (7 ea) ✓	110-Packaging 1 - Pick Kit	S232676 ✓
NAS1149DN632J	Washer	8 pcs (4 ea) ✓	110-Packaging 1 - Pick Kit	S143518 ✓
RAM-B-201U-A	Socket Arm, 1.75"	4 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	S200834 ✓
RAM-B-202U	Round Plate Mount, Single 1" Ball	4 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	S177873 ✓
RAM-B-217U	Round Plate Mount, Dual 1" Ball	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S175382 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN525-10R10	8	7	0
	AN525-10R9	6	43	0
	D2464	2	482	0
	D3525-1	2	6	0
	D3531-041	2	0	0
	D3645-1	8	74	0
	MS21042L06	8	277	0
	MS21042L3	6	1,407	0
	MS24693-S29	8	347	0
	NAS1149D0363J	14	1,576	0
	NAS1149DN632J	8	129	0
	RAM-B-201U-A	4	12	0
	RAM-B-202U	4	12	0
	RAM-B-217U	2	7	0

Part Specifications

Specifications could not be found.

Plex 12/9/19 10:06 AM Dart.lajeunesse.marie

NCR No.

Job: _____

Part No. _____

Date :

Sequence #:

QTY Affected :

MRB (QS042)

DISPOSITION

Rework	☐
Scrap	☐
Use-as-is	☐

DEPARTMENT/PROCESS

Skid-tube	☐
Machining	☐
Large Fab	☐

Cross tube	☐
Small Fab	☐
Finishing	☐

Eng. (Non-AW)	☐
Prod. Eng. Coord.	☐
Rec/Store/Packaging	☐

Engineering	☐
Water Jet	☐
Supplier	☐
Quality	☐

Description Work Order Deviation

Disposition

Root Cause

Operator	☐
Manufacturing Process	☐
Equip/Tooling	☐
Handling/Preservation	☐
Material	☐
Product Improvement	☐
Process Improvement	☐
Human Factors	☐

FAULT CATEGORY

Pressure/Forced	☐	Contamination	☐	Power Loss/Surge	☐	Positioned Wrong	☐
Bending	☐	Misaligned/off center	☐	Folio/Program	☐	Outside Tolerance	☐
Crushing	☐	BOM/Route	☐	Grain Direction	☐	Drawing	☐
Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Finish	☐
Crimp/Kink/Ripple/Wave/Twist	☐	Incomplete/Unclear Instructions	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐
Marks/Chatter	☐	Drill Holes	☐	Out of Sequence	☐	Misread	☐
Mislabeled	☐	Fit/Function	☐	Off-set/Set-up	☐		

Other/Details:

Completed By	
Lead hand / Supervisor	
QC / QA Coordinator	